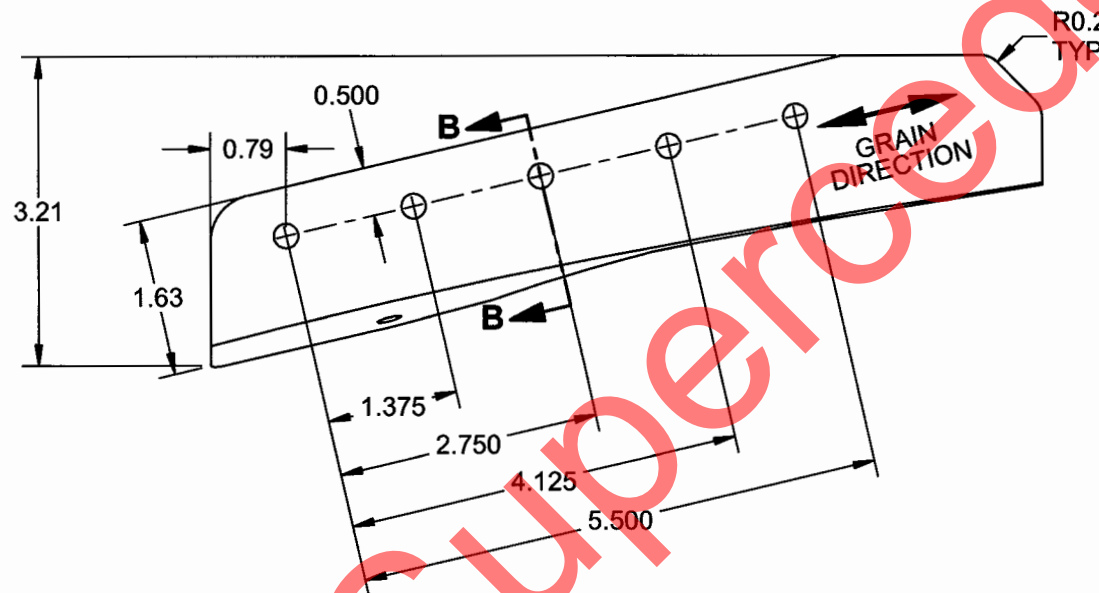
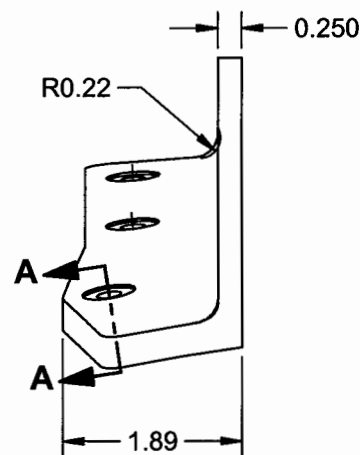
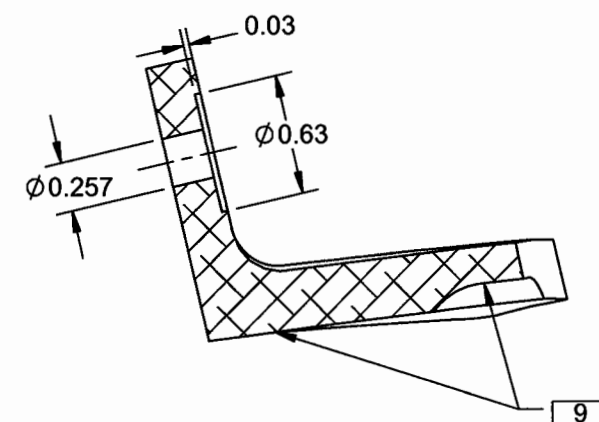


SECTION A-A
SCALE 2X, 3 PL



D5905-1 BASE, OUTBD



SECTION B-B
SCALE 2X, 5 PL

NOTES:

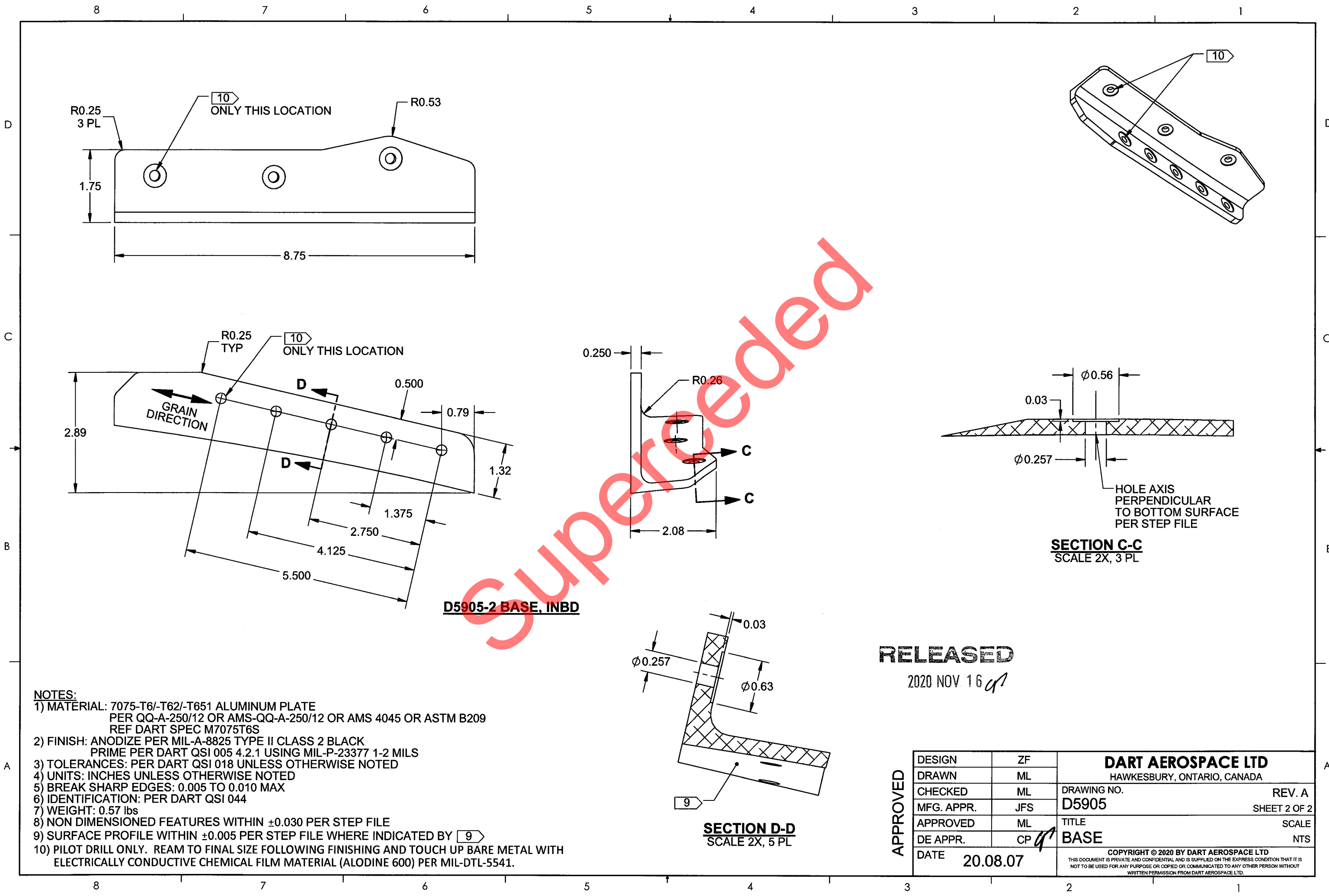
- 1) MATERIAL: 7075-T6/-T62/-T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF DART SPEC M7075T6S
- 2) FINISH: ANODIZE PER MIL-A-8825 TYPE II CLASS 2 BLACK
PRIME PER DART QSI 005 4.2.1 USING MIL-P-23377 1-2 MILS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 0.66 lbs
- 8) NON DIMENSIONED FEATURES WITHIN ± 0.030 PER STEP FILE
- 9) SURFACE PROFILE WITHIN ± 0.005 PER STEP FILE WHERE INDICATED BY 9

RELEASED

2020 NOV. 16

APPROVED

A	NEW ISSUE	ZF	20.08.07
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	ML	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5905	SHEET 1 OF 2
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BASE	NTS
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- NOTES:**
- 1) MATERIAL: 7075-T6/-T62/-T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF DART SPEC M7075T6S
 - 2) FINISH: ANODIZE PER MIL-A-8825 TYPE II CLASS 2 BLACK
PRIME PER DART QSI 005 4.2.1 USING MIL-P-23377 1-2 MILS
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 0.57 lbs
 - 8) NON DIMENSIONED FEATURES WITHIN ±0.030 PER STEP FILE
 - 9) SURFACE PROFILE WITHIN ±0.005 PER STEP FILE WHERE INDICATED BY [9]
 - 10) PILOT DRILL ONLY. REAM TO FINAL SIZE FOLLOWING FINISHING AND TOUCH UP BARE METAL WITH ELECTRICALLY CONDUCTIVE CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541.

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2020 NOV 16

APPROVED	DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	ML		
	CHECKED	ML	DRAWING NO.	REV. A
	MFG. APPR.	JFS	D5905	SHEET 2 OF 2
	APPROVED	ML	TITLE	SCALE
	DE APPR.	CP	BASE	NTS
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